Dart Aerospace Ltd. Wednesday, 3/15/2006 3:46:25 PM Date Kim Johnston User: **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : LABEL Job Number : 26257 : 10124 **Estimate Number** AIW: : D2258200 Part Number P.O. Number S.O. No. : N/A : 3/15/2006 : D2258 REV B1 This Issue **Drawing Number** Prsht Rev. : NC. **Project Number** : N/A · N/A : PURCHASED PARTS : B1 Type First Issue **Drawing Revision** :NIA : NIA Material **Previous Run** : 3/22/2006 **Due Date** Qty: 20 Um: Written By Checked & Approved By Comment Reformat; Clarify Step 2 KJ/RF **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: 1.0 PG **PURCHASING** Comment: PURCHASING Issue P/O: 22 Make D2258-200 read 200lb / 91kg as per Dwg D2258 Material: Red letters (1.00" min height) with adhesive backManufacture from 3M 7mil masking film #8522CP or Avery IPM #2031 C 206/03/17 Material release note is required 2.0 D2258200P Weight Placard 200lb Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) WEIGHT PLACARD 200 LB PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage Ensure material release note is attached da/03/24 4.0 QC6 DIMENSIONAL CHECK

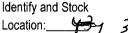


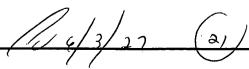
Comment: DIMENSIONAL CHECK

PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1





5.0

Each

Dart Ae	rospace Li	td						
W/O:			WC	RK ORDER CHANGE	S			
DATE	STEP	PROCEDURE CHANGE		NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cateç	Jory:	NCR: Yes (DQA:	Date: C	663/28
					QA: N/	C Closed:	Date: _	
NCR:	į		WORK ORDE	R NON-CONFORMA	NCE (NCR)	· · · · · · · · · · · · · · · · · · ·	
		Description of NC		Corrective Action Section	n B	Verification	Approvai	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sign & Section C	Chief Eng	QC Inspector

Date:

Wednesday, 3/15/2006 3:46:26 PM

Usểr:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL

Job Number: 26257

Part Number: D2258200

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Job Completion



V 06,03.28

Dart Aerospace Ltd

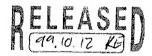
W/O:			WC	RK ORDER CHAN	GES				
DATE STEP		PROCEDURE CHANGE		Ву	Da	te Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	jory:	NCR: Ye	s No	DQA:	Date: _	
					QA	: N/C C	losed:	Date: _	
NCR:			WORK ORDE	R NON-CONFORM	IANCE (NO	CR)			
		Description of NC	Corrective Action Section B		ction B	Verification		Ammerial	Approval
DATE	STEP Description of NC Section A	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n &		Approval Chief Eng	QC Inspector

NOTE: Date & initial all entries





	DESIGN DRAWN BY B WILLIAMS K HAND CHECKED APPROVED		DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA				
			DRAWING NO.	REV. B			
	BW	(V)	D2258 SHEE	ET 1 OF 1			
	DATE	7	TITLE	SCALE			
	95.11.29		UTILITY BASKET PLACKARD	1:1			
	A	94.07.28	NEW ISSUE				
	В	95-11-29	ADDED NOTE				
	B1 # 4F	03.08.18	ADDED D2258-160	_			



1" RED LETTERS ADHESIVE BACK

MAXIMUM DISTRIBUTED LOAD XXX lb/ XXX kg

EXAMPLE

	PART #	LOAD				
	D2258-132 D2258-200	132 lb/60 kg 200 lb/91 kg				
13	D2258-220 D2258-160	220 lb/100 kg				

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER NO. 36256 7



210 MAIN W., HAWKESBURY, ONT. K6A 2H6

Tel.: 613 632-5449 Fax: 613 632-9491

www.studiolettrage.on.ca

INVOICE / FACTURE

6443 No.:

03/23/2006 DATE:

1 of 1 PAGE

Re: Quote No. 1300

VENDU À: SOLD TO:

> Dart Aerospace Ltd 1270 Aberdeen Hawkesbury, Ontario K6A 1K7

LIVRÉ À: SHIPPED TO:

Dart Aerospace Ltd

Hawkesbury, Ontario

ARTICLE QYÉ	UNIT. UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMOUNT MONTANT
50 20	PE D2 PC	ER DWG-D3428 Rev A 258200 DWg 0# 00000821	G G		2.50 6.98	125.00 139.60
	G	- GST @ 7%; PST @ 8% ST			4.	18.52
	1 PS	ST Exempt: #6122-5207				
					Tell	
-		Jan 27				
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		GST/TPS: R122278690				
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Sold By:

IOIAL

283.12

PRODUCT DATA BULLETIN



Product Data Bulletin: A5-O

Avery GraphicsTM A5 Opaque 5-year INTERMEDIATE calendered vinyl film

Dated: 10/3/02

Description:

Avery GraphicsTM A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)**
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° 25° C) and 50±5% R. H.
- Typical Adhesion Values: 180° Peels

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in
NOTE: Tested per ASTMD 1000.	Always pre-test ye	our specific substrate prior to actual

application.

- Reflectivity: NA
- Typical Gloss*: 70 at 60°

Avery Graphics™ A5 Opaque page 2 of 2

- Tensile at Yield: 9.0 lbs/in to 15.0 lbs/in width
- Elongation: 100% minimum
- Dimensional Stability: Less than 0.03 in. (0.762mm). Shrinkage is determined by measuring shrinkage of unprinted film applied to to 36 in.² (91 cm²) aluminum test panel after 72 hrs. aging at 73° F (23° C) 50±5% R.H. followed by 48 hrs. at 150° F (65° C).

Typical Converting Methods:

CUTTING

Computer Sign Cutting: yes Angle of Blade: 30° or 45° Minimum letter Height: 0.5 inch

PRINTING

Thermal Transfer Printing: yes

Ink Jet Printing: no E-Stat printing: no Screen Printing: no

Exceptions:

Durability Exceptions: Colors with reduced durabilities are as follows: A5077-O Silver and A5247-O Gold are 3-year durable and A5003-O Clear is 4-year durable.

Gloss Exceptions: A5077-O Silver, A5247-O Gold and A5508-O Vibrant Blue have a typical gloss of 50 at 60°.

Pigmented Adhesive Exceptions: none

WARRANTY: All statements, technical information and recommendations about Avery Dennison products are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All Avery Dennison products are sold with the understanding that Purchaser has independently determined the suitability of such products for its purposes. Avery Dennison products are warranted to be free from defects in material and workmanship for either one year (or the period stated on the specific product information literature in effects at time of delivery, if longen from date of shipment if said product is properly stored and applied. It is expressly agreed and understood that Avery Dennison's sole obligation and Purchaser's exclusive remedy under this warranty, under any other warranty, express or implied, or otherwise, shall be limited to nepid or replacement of defective product without charge at Avery Dennison's election), or in the event replacement or repairs is not commercially practical, to Avery Dennison's issuing Purchaser a credit reasonable in light of the defect in the product.

Avery Dennison's liability for defective products shell not exceed the purchase price paid therefore by Purchaser and in no event shall Avery Dennison be responsible for any incidental or consequential damages whether foreseeable or not, caused by defects in such product, whether such damage occurs or is discovered before or after replacement or credit, and whether or not such damage is caused by Avery Dennison's negligence.

NO EXPRESS WARRANTIES AND NO IMPUED WARRANTIES, WHETHER OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR USE, OR OTHERWISE (EXCEPT AS TO TITLE), OTHER THAN THOSE EXPRESSLY SET FORTH ABOVE WHICH ARE MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, SHALL APPLY TO PRODUCTS SOLD BY AVERY DENNISON. A VERY DENNISON SPECIFICALLY DISCLAUMS AND EXCLUDES ALL OTHER SUCH WARRANTIES. NO MAYIVER, ALTERATION, ADDITION OR MODIFICATION OF THE FOREGOING CONDITIONS SHALL BE VALID UNLESS MADE IN WRITING AND MANUALLY SIGNED BY AN OFFICER OF AVERY DENNISON.



^{**} Some color fade may occur in severe environmental areas such as, Florida, Arizona, Nevada, New Mexico, Utah, Southwest Texas and Southern California. Durability statement does not apply outside of the contiguous 48 states as testing has not been done in those regions.